

DART AEROSPACE LTD		Work Order:	
Description: Roller Bracket Assembly		Part Number:	D3674-044
Inspection Dwg: D3674 Rev: B			Page 1 of 2

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.10	+/-0.030					
5.323	+/-0.010					
5.036	+/-0.010					
2.49	+/-0.030					
2.385	+/-0.010					
1.555	+/-0.010					
0.265	+/-0.010					
13°	+/-0.5°					
R0.25	+/-0.030					
0.398	+/-0.010					
0.795	+/-0.010					
11°	+/-0.5°					
Ø0.201 x 0.100 DP	+0.005/-0.001 x +/-0.010					
3.954	+/-0.010					
R0.29	+/-0.030					
Ø0.392	+0.002/-0.000					
R0.13	+/-0.030					
R0.25	+/-0.030					
R0.19	+/-0.030					
0.162	+/-0.010					
0.995	+/-0.010					
4.26	+/-0.030					
0.162	+/-0.010					
R0.19	+/-0.030					
R0.25	+/-0.030					
0.36	+/-0.030					
2.08	+/-0.030					
1.16	+/-0.030					
1.89	+/-0.030					
R0.19	+/-0.030					
0.020 x 30°	+/-0.010 x +/-0.5°					
0.182	+/-0.010					
0.170	+/-0.010					
4.8°	+/-0.5°					
0.741	+/-0.010					
0.07 x 45°	+/-0.030 x +/-0.5°					
R0.06	+/-0.030					
60°	+/-0.5°					
0.032	+/-0.010					

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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.050	+/-0.010					
0.200	+/-0.010					
0.235	+/-0.010					
100°	+/-0.5°					
0.080	+/-0.010					

Measured by:		Checked by:		QC Inspector:	
Date:		Date:		Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	16.08.30	New Issue	KJ 	